



SERVO

Mechanical Presses



Safeties Conform to:

CE (EN-692)

OSHA 1910.217

CSA Z142-10

NR-12

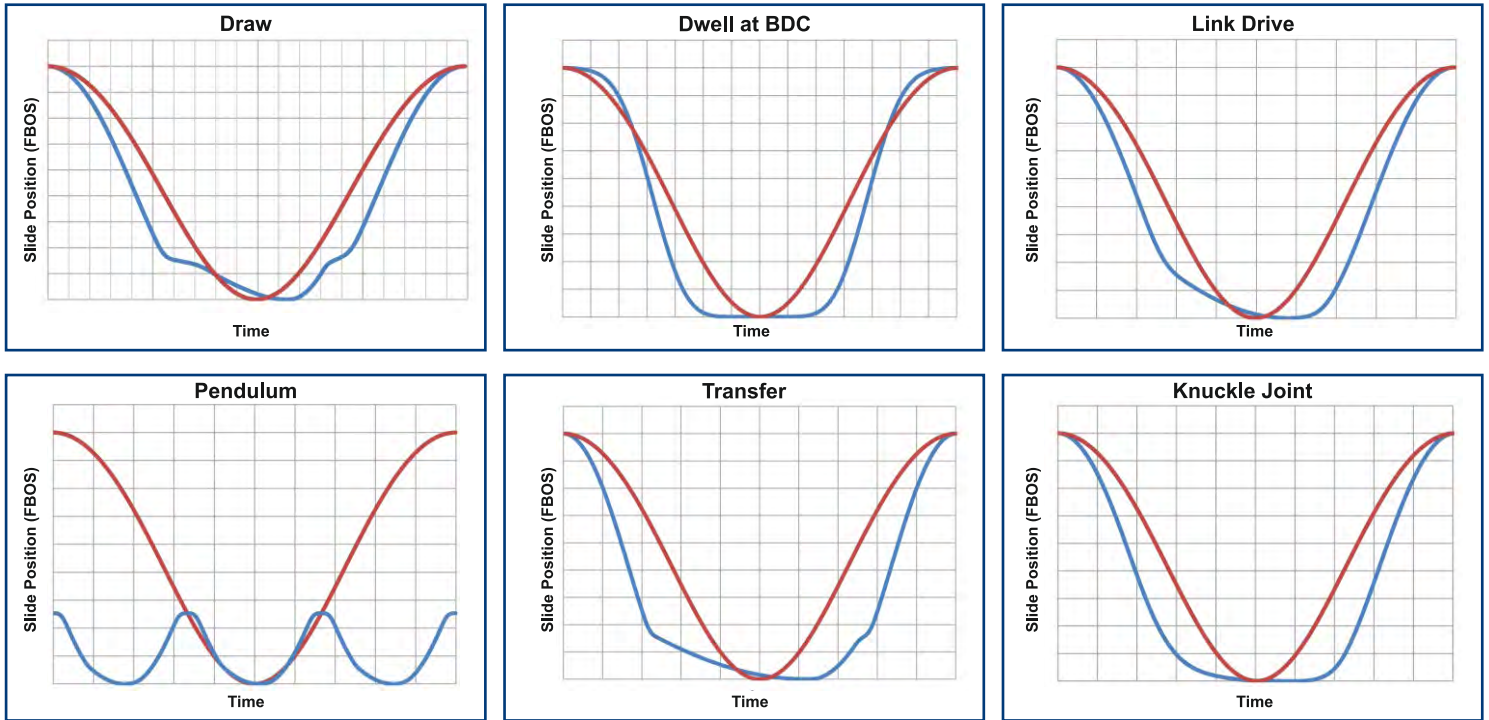
ISO 9001:2008

ISO 14001:2004

OHSAS 18001 :2007

Output - Versatility Redefined

Motion Curves



■ Servo Press
■ Conventional Press

Technical Specifications

Description	Unit	200T	400T	630T	800T	1000T
Maximum Capacity	kN	2000	4000	6300	8000	10000
Strokes Per Minute*	SPM	1-90	1-50	1-50	1-40	1-35
Stroke Length (Variable)	mm	180	300	450	450	600
Shut Height (SDAU)	mm	350	600	1100	1100	1400
Slide Adjustment	mm	90	120	300	400	400
Slide Size (Left to Right x Front to Back)	mm	625 x 500	2500 x 1100	3400 x 1600	3700 x 1600	3700 x 1900
Bolster Size (Left to Right x Front to Back)	mm	1150 x 710	2800 x 1100	3400 x 1600	3700 x 1600	3700 x 1900
Side Opening (Front to Back)	mm	500	1000	1500	1500	1800

* Depending on working profile

- Die Cushion can be provided as an Optional Accessory

Wide Range of Presses

Transfer Presses • Standard Straight Sided Mechanical & Hydraulic Presses • Servo Presses • Blanking Lines • Progressive Presses
 Tandem Press Lines - Mechanical & Hydraulic • Cold Forging Presses • Hot Stamping & Hot Forming Hydraulic Presses
 Tryout & Die Spotting Presses • Gap Frame & Ring Frame Power Presses • Special Purpose Presses



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Some of the accessories / fitments shown in the reference photograph may not be part of Standard equipment supplied.
 Isgec reserves the right to change specifications without prior notice.
 Details given in this Brochure are indicative & may change.