



210⁺
Installations

**SUGAR PLANTS
& DISTILLERIES**

Falling Film Evaporators (FFE)



FFE at Pipraich, India



FFE at Peru



FFE at Deoband, India



ENGINEERING FOR EXCELLENCE

**Novel
Distributor**

**Easy
Maintenance**

**High
Heat Transfer**

Advantages

Range: From 150m² to 8000m²

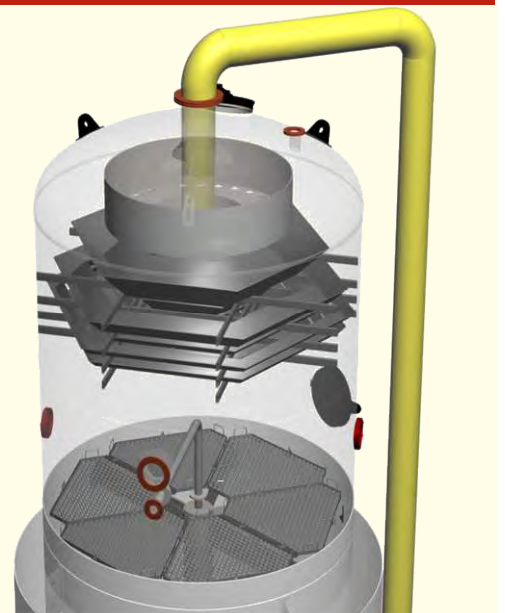
- No Boiling Point Elevation
- Lower ΔT
- Low Residence Time
- Less Colour Formation
- Less Inversion Losses
- High OHTC



4 Nos. 6500 m² HSA FFE at Jawahar SSSK Ltd., Maharashtra, India

Salient Features

- Self-supporting Structure
- Maintenance-friendly 5 Stage Cascade Type Inbuilt Juice Distributor
- Top Caps on each Tube
- Design Vetting rate 20-22 l/cm-h
- Sufficient headroom over top Tube Sheet for Easy Maintenance
- Fully Automated Operation
- Mild Steel or Stainless Steel Construction

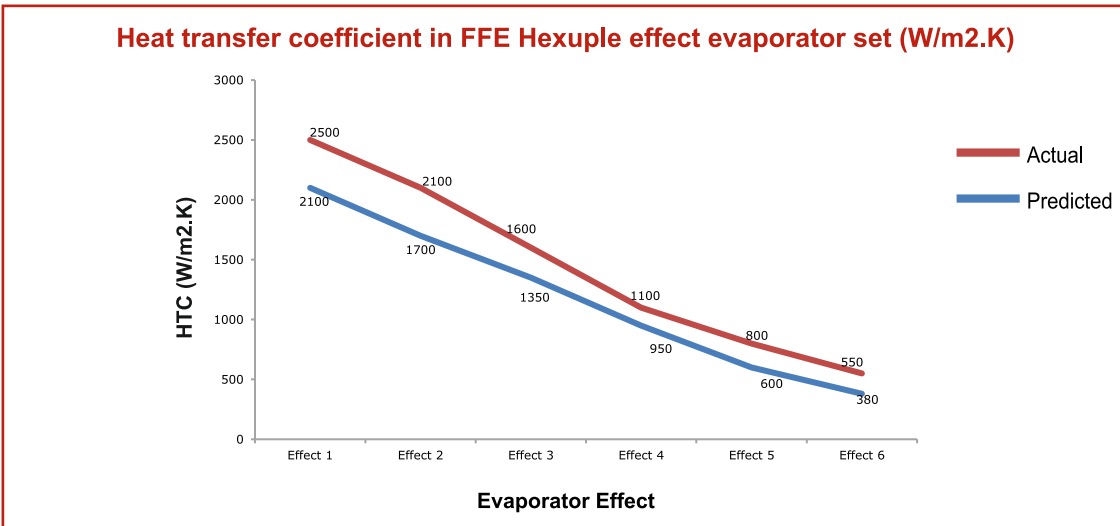


210+ Isgec FFE Installations all over the World

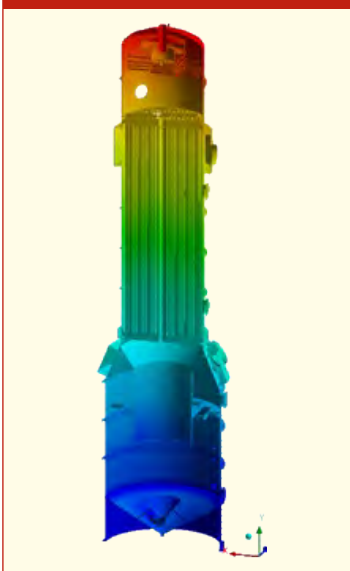


2500 TPD Standalone Refinery - Triple Effect Mill Concentrator Falling Film Evaporator at Durrah Advanced Development Company, Yanbu Port, Saudi Arabia

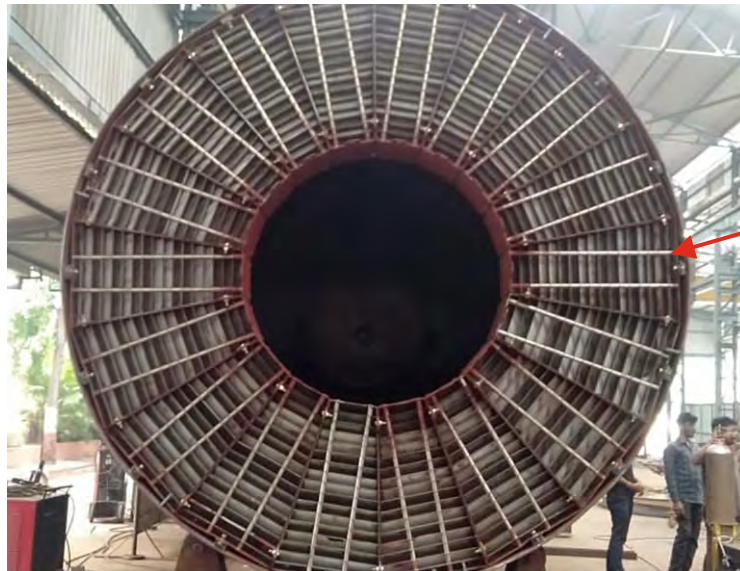
— Predicted
— Actual



FEA Analysis of FFE



Certification of Registration of Design from the India Patent Office.
Special Design of Entrainment Catcher in Falling Film Evaporators
- Annular Polybaffle for Evaporators in Sugar Mills



Isgec FFE Installations (210⁺ Nos)

Heating Surface Area (m ²)	No. of FFE Installed	Sugar Plant Name	
3500	4	Agrolmos	Peru
3340	10	White Nile Sugar	Sudan
2600	1	Savannah Sugar, (Dangote)	Nigeria
1500	2	Durrah Sugar Refinery	Saudi Arabia
1200	2	Agrolmos	Peru
1200	5	White Nile Sugar	Sudan
800	2	Agrolmos	Peru
800	1	Durrah Sugar Refinery	Saudi Arabia
350	2	Ingenio Tala Refinery	Mexico
8000	2	Shiv Shakti Sugars Ltd.	India
7500	1	Y. M. Krishna SSK Ltd.	India
6500	1	Y. M. Krishna SSK Ltd.	India
6500	3	Jawahar SSK, Hupari	India
6000	3	Dalmia, Bharat Sugar, Jawaharpur	India
6000	2	Jawahar SSK, Hupari	India
5700	6	KPR Sugar, Karnataka	India
5500	9	DCM Shriram Ltd., Ajbapur	India
5000	6	DCM Shriram Ltd., Loni (Under Execution)	India
5000	8	Bindal Papers Mills Ltd.	India
5000	5	Shri Dutt India Pvt. Ltd.	India
5000	2	Swaraj India Agro Ltd., Maharashtra	India
5000	2	KPR Sugar, Karnataka	India
5000	1	Narmada Sugar	India
5000	1	Rana Sugars Ltd.	India
4700	2	Shahukagal SSK	India
4500	3	DCM Shriram Ltd., Loni (Under Execution)	India
4500	4	Inamdar Sugars Ltd. (Under Execution)	India
4500	5	Triveni Engineering & Industries Ltd., Deoband	India
4500	1	Daund Sugar	India
4400	1	Mawana Sugar Ltd. (Under Execution)	India
4000	2	Inamdar Sugars Ltd. (Under Execution)	India
4000	4	Ajinkyatara SSK, Satara	India
4000	1	Venkteshkrupa Sugar Mills Ltd., Maharashtra	India
3600	4	Uttar Pradesh Cooperative Sugar, Munderwa	India
3600	4	Uttar Pradesh Cooperative Sugar, Pipraich	India
3500	4	Twenty One Sugar	India
3500	4	Belgaum Sugars Pvt. Ltd.	India
3500	2	Uttar Pradesh Cooperative Sugar, Pipraich	India
3500	6	DSCL Sugar, Hariawan	India
3500	2	Uttar Pradesh Cooperative Sugar, Munderwa	India
3500	2	Jaywant Sugars Ltd., Karad	India
3300	1	Saraswati Sugar Mills Ltd., Yamunanagar	India
3000	4	Prasad Sugar & Allied Product Ltd., Maharashtra	India
3000	4	KPR Sugar Mill Limited	India
3000	2	Swaraj India Agro	India
3000	1	Sar Senapati Ghorpade Sugar	India
3000	5	Dalmia Bharat Sugar, Nigohi	India
3000	4	Haryana Cooperative Sugar Ltd., Karnal	India
2800	4	Panchganga Sugar and Power Pvt. Ltd.	India
2500	5	Panchganga Sugar and Power Pvt. Ltd.	India
2500	9	Shiv Shakti Sugars Ltd., Belgaum, Karnataka	India
2500	2	Twenty One Sugar	India
2500	1	Uttar Pradesh Cooperative Sugar, Mohuiddinpur	India
2300	4	Belgaum Sugar	India
2300	3	Khatvmaan Agro Industries	India
2000	2	KPR Sugar, Karnataka	India
2000	2	Bindal Paper Mills Ltd.	India
2000	2	Birajdaar Aayan Mills	India
2000	1	Baanganga	India
1200	1	Shahukagal SSK	India
600	2	Twenty One Sugar	India
500	2	DSCL Sugar, Hariawan	India
300	3	Haryana Cooperative Sugar Ltd., Karnal	India

OTHER PRODUCTS

EPC Projects • Compressed Bio-gas • Bagasse & Biomass Fired Boilers • Slop / Vinasse Fired Boilers • Pulverised Coal Fired Boilers • Circulating Fluidised Bed Combustion Boilers
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